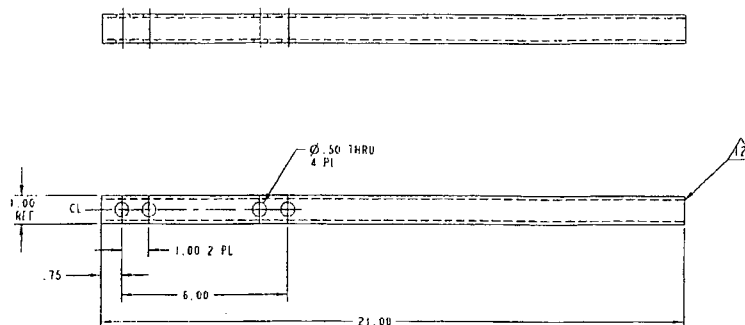
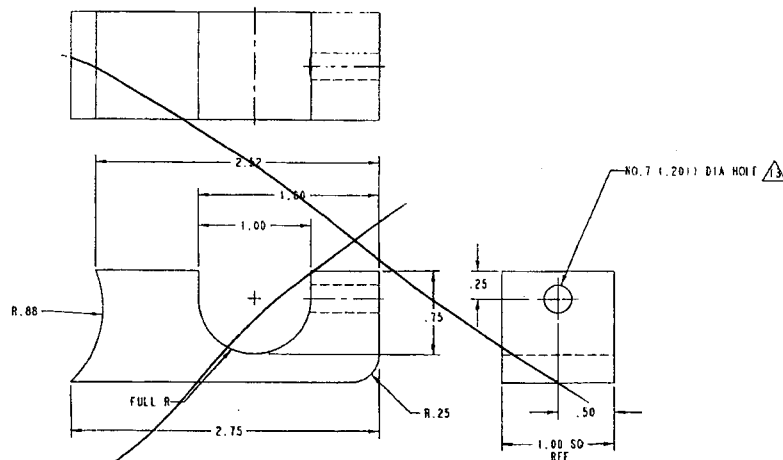


RELEASED
06-4-20

REFERENCE ONLY



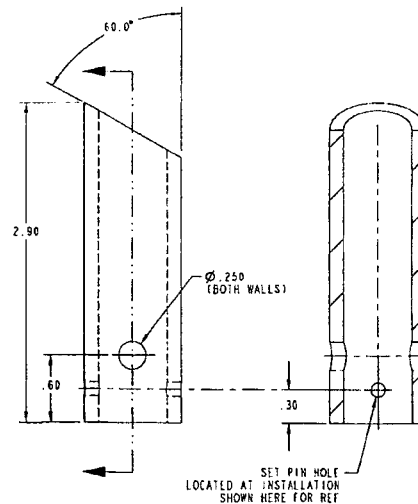
① -239 SQUARE TUBE
MATL: 1.00 SQ X .125 WALL, 6061-T6
00-A-200/8
SCALE: 0.500



① -241 TUBE DETENT CLIP
MATL: 1.00 SQ, 6061-T6
00-A-200/8
SCALE: 2.000

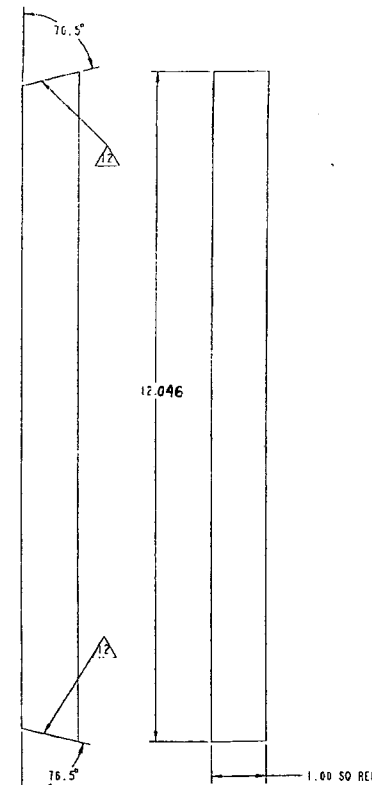
SUPERCEDED BY

① D3440-9



① -243 TUBE HANDLE EXTENSION
MATL: .875 OD X .125 WALL, 6061-T6
00-A-200/8
SCALE: 2.000

#40044



① -139 SQUARE TUBE
MATL: 1.00 SQ X .125 WALL, 6061-T6
00-A-200/8
SCALE: 1.000

PREMIER AVIATION, INC.
2001 Aviation Parkway, Grand Prairie, Texas 75050
DATE: 05/08/88 BY: [signature]
REV: 84
PART: D105UV8 B67-43001
SHEET: 21 OF 45

ORIGINAL

Date: Wednesday, 25/06/2008 10:05:36 AM
User: Jean-Luc Menard

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HANDLE ARM EXTENSION

Job Number: 40044

Part Number: PB6743001243

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *Pat Ewers.*

mf 08-07-09

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/10

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-07-09

Date: Wednesday, 25/06/2008 10:05:36 AM
 User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HANDLE ARM EXTENSION
Job Number : 40044	
Estimate Number : 12068	
P.O. Number :	Part Number : PB6743001243
This Issue : 25/06/2008 S.O. No. :	Drawing Number : B6743001 PAGE21
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : MACHINED PARTS	Drawing Revision : B1
Previous Run : 40044	Material :
Written By : <u>JS/08-06-25</u>	Due Date : 02/07/2008 Qty: 10 Um: Each
Checked & Approved By :	
Comment : Est. A 05.07.20 New issue KJJ/JLM Est Rev:B Now on Doosan Lathe 08-06-25 JLM Verified By:EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6T1000W188	6061T6 TUBE 1.00 X .188W
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Comment: Qty.: 0.2712 f(s)/Unit Total: 2.7122 f(s)

6061T6 TUBE ~~1.00 X .188W~~ .875" X .125W

Turn as per Dwg B67-43001

Dwg Rev: 131

Material: 6061-T6 tubing ~~1.00 X 0.187" wall~~ (QQ-A-200/8 or QQ-A-225/8)

(M6061T6T1.00W.188)

Identify for B67-43001-243

Batch: M 108462

Deburr

JS/08-07-09

JS 08/06/28

2.0	DOOSAN LATHE	DOOSAN LATHE
-----	--------------	--------------



Comment: Doosan Lathe

1- Turn as per Folio FA Rev: 131 & Dwg B67-43001-1 Rev: 131

2-Deburr per dwg B67-43001-1

JS 08/06/28

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

JS 08/06/28 (10)

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

JS 08/06/29